

Technical Datasheet**i.CRYSTAL**

cases it is advisable to apply primer in order to achieve a resilient bonding. Please consult our technical department.

- Application information:** In order to achieve optimal adhesion and good mechanical characteristics, the entrapment of air in the joint must be avoided. Curing time can be reduced by humidification and increased temperatures. For the full-surface bonding of steam-tight substrates the adhesive should be moistened. Due to the many possible influences during and after application, the customer always has to carry out trials first.
- STORAGE:** Please observe the recommended shelf life which is printed on the packaging. We recommend to store our products in unopened original packagings dry (< 60 % RAH) at temperatures of +15 °C up to +25 °C. If the products are stored and / or transported at higher temperatures / air humidity for longer periods (some weeks), a diminution of durability or a change of material characteristics may arise.
- Packaging:** Packagings on request
- Safety precautions:** Please observe the material safety data sheet.
- Disposal:** Information about disposal: Please refer to the material safety data sheet.
- Warranty information:** All information in this publication is based on our current technical knowledge and experiences. However, since conditions and methods of use and application of our products are beyond our control, we suggest you to test the product before final use. Information given in this technical data sheet and explanations of i-GLUESYSTEMS in connection with this technical data sheet (e. g. service description, reference to DIN regulations etc.) is not to be seen as a warranty. Warranties require a separate written declaration of i-GLUESYSTEMS to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the product adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of infringement of third parties' rights and - if necessary – resolving it. For the rest our general terms and conditions apply, in particular regarding a possible liability for defects. You can find our general terms and conditions on our homepage: <http://www.i.gluesystems.com>